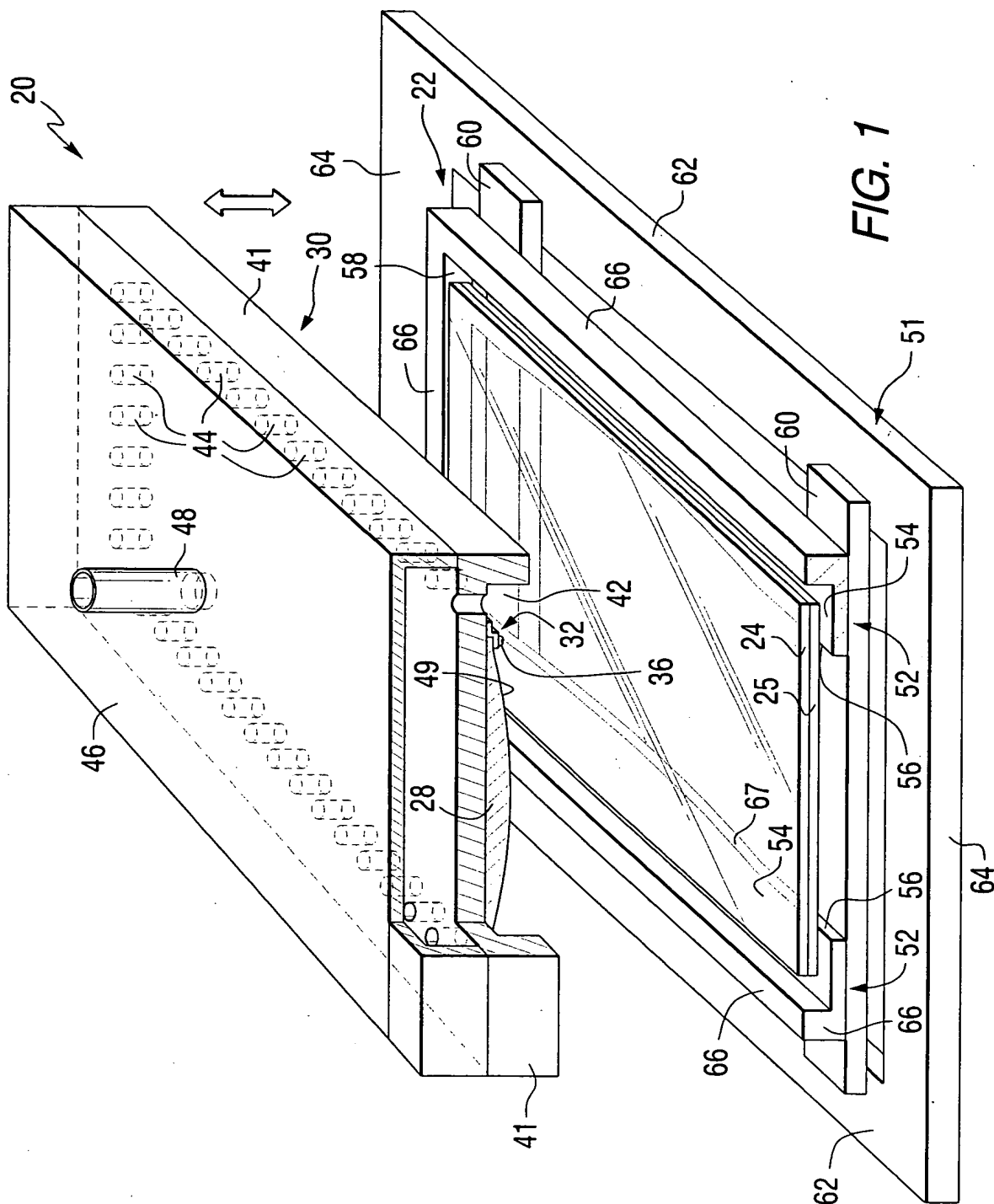


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FIG. 1



APPARATUS HAVING VACUUM APPLYING FACILITIES AND METHOD
OF USING VACUUM TO BEND AND/OR SHAPE ONE OR MORE SHEETS

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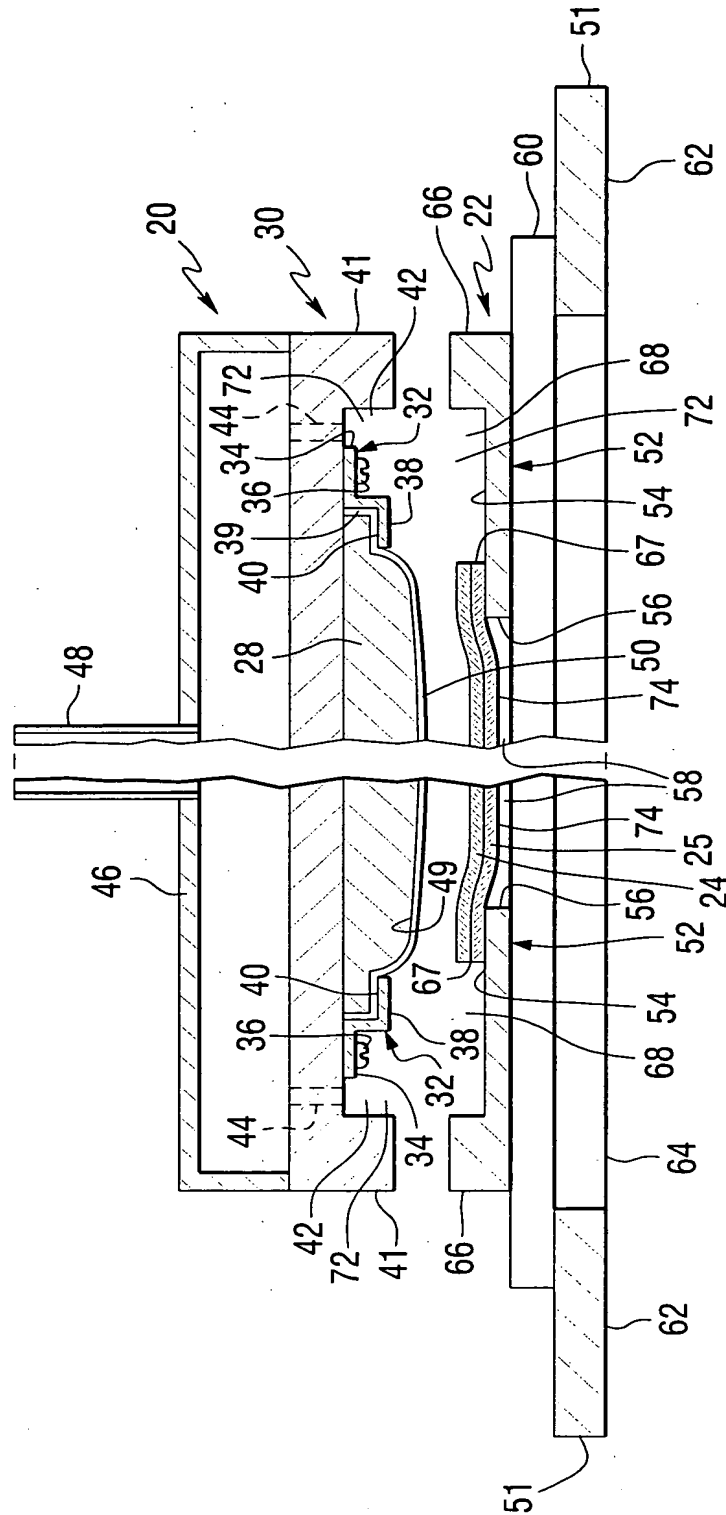


FIG. 2

APPARATUS HAVING VACUUM APPLYING FACILITIES AND METHOD
OF USING VACUUM TO BEND AND/OR SHAPE ONE OR MORE SHEETS

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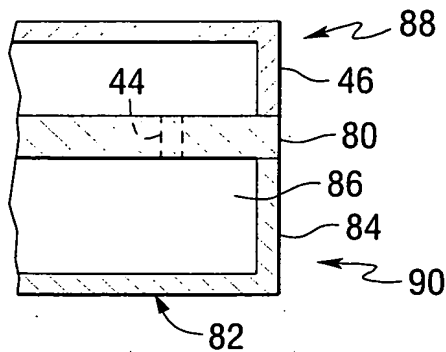


FIG. 3

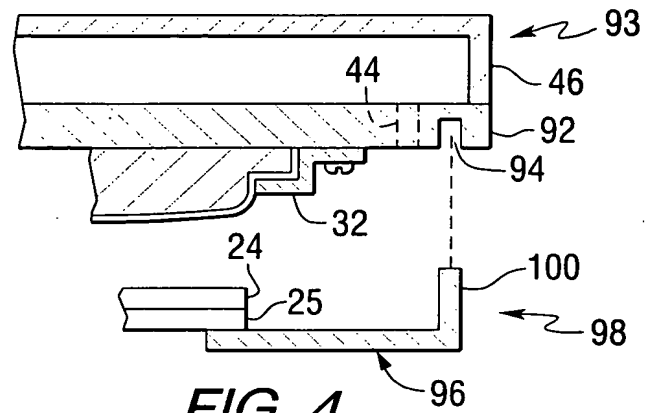


FIG. 4

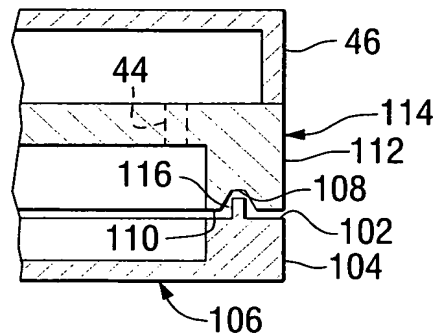


FIG. 5

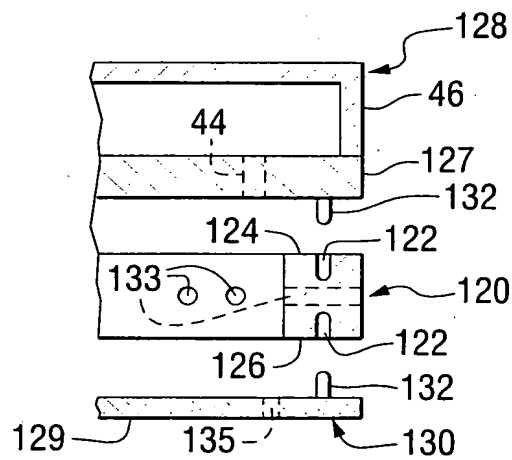


FIG. 6

APPARATUS HAVING VACUUM APPLYING FACILITIES AND METHOD
OF USING VACUUM TO BEND AND/OR SHAPE ONE OR MORE SHEETS

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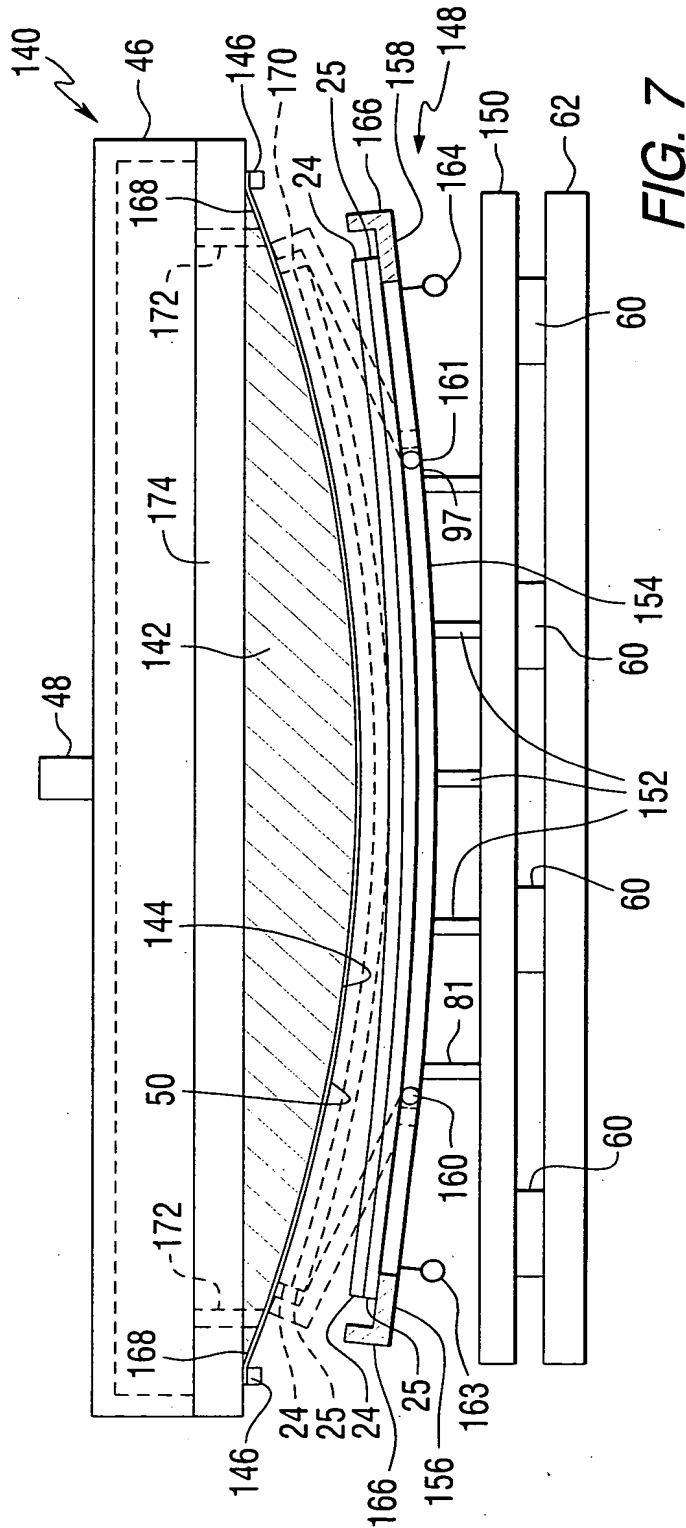


FIG. 7

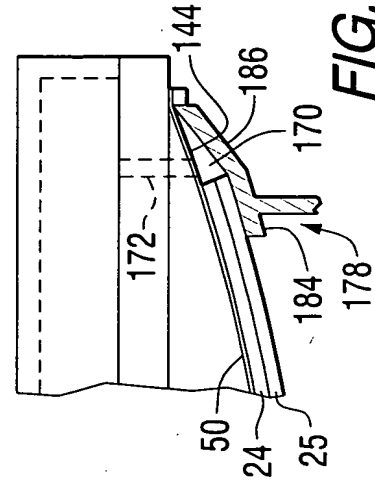


FIG. 9

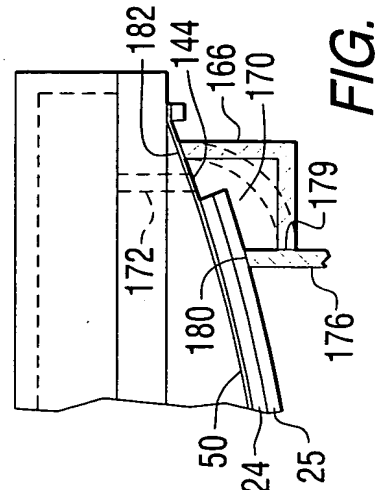


FIG. 8

APPARATUS HAVING VACUUM APPLYING FACILITIES AND METHOD
OF USING VACUUM TO BEND AND/OR SHAPE ONE OR MORE SHEETS

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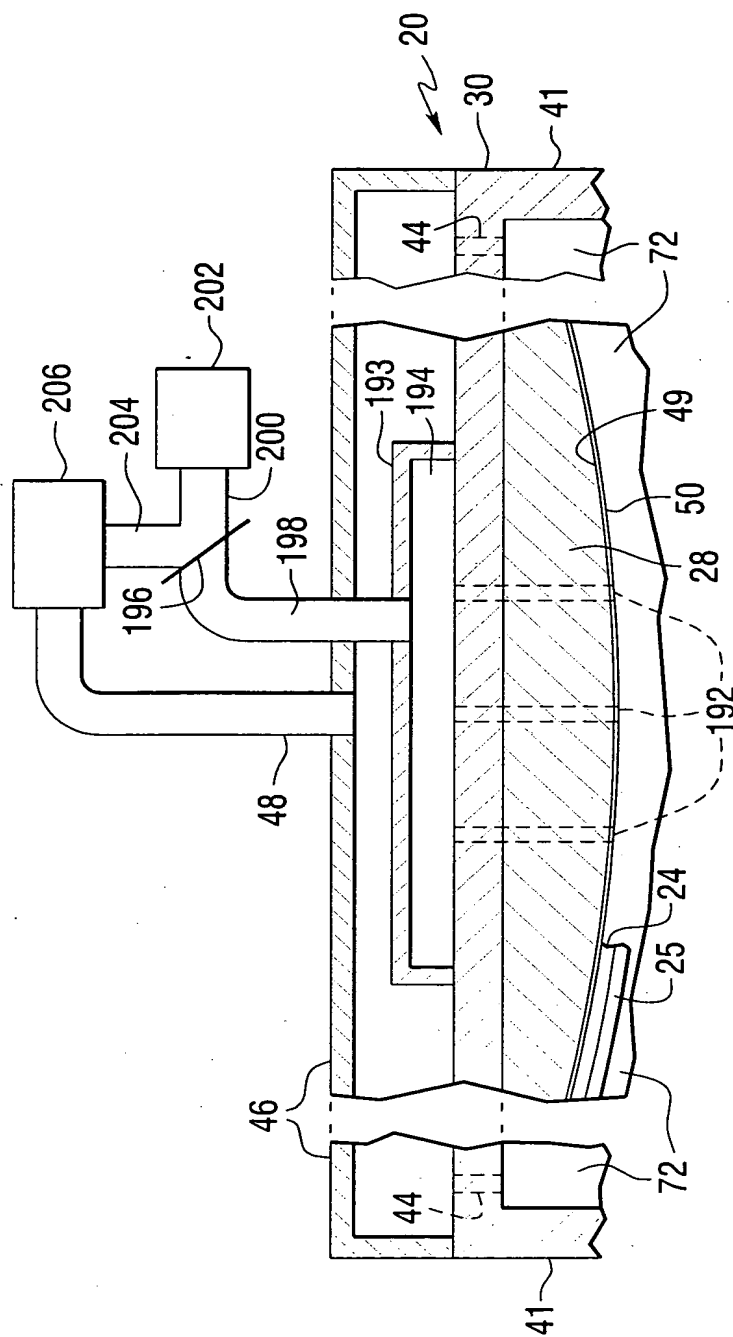


FIG. 10

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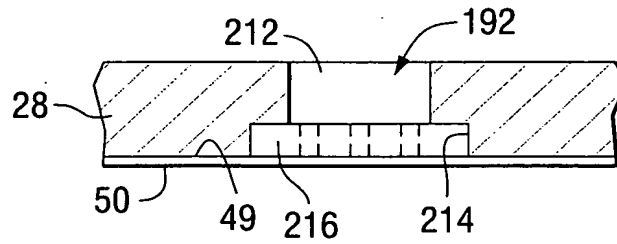


FIG. 11

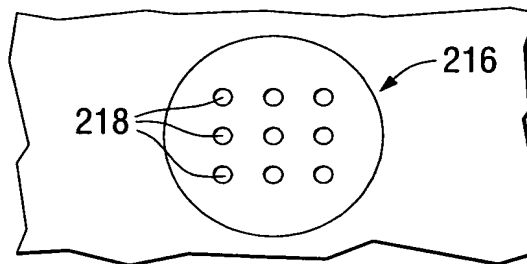


FIG. 12

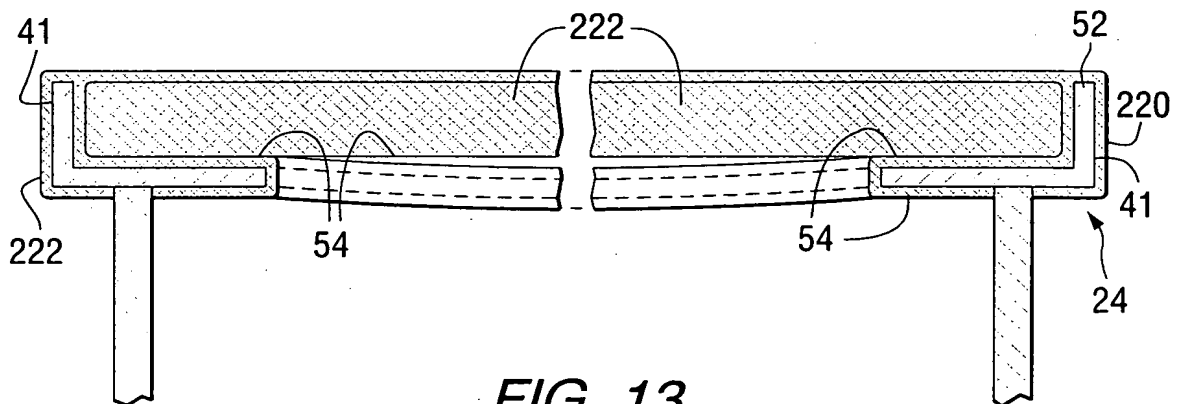


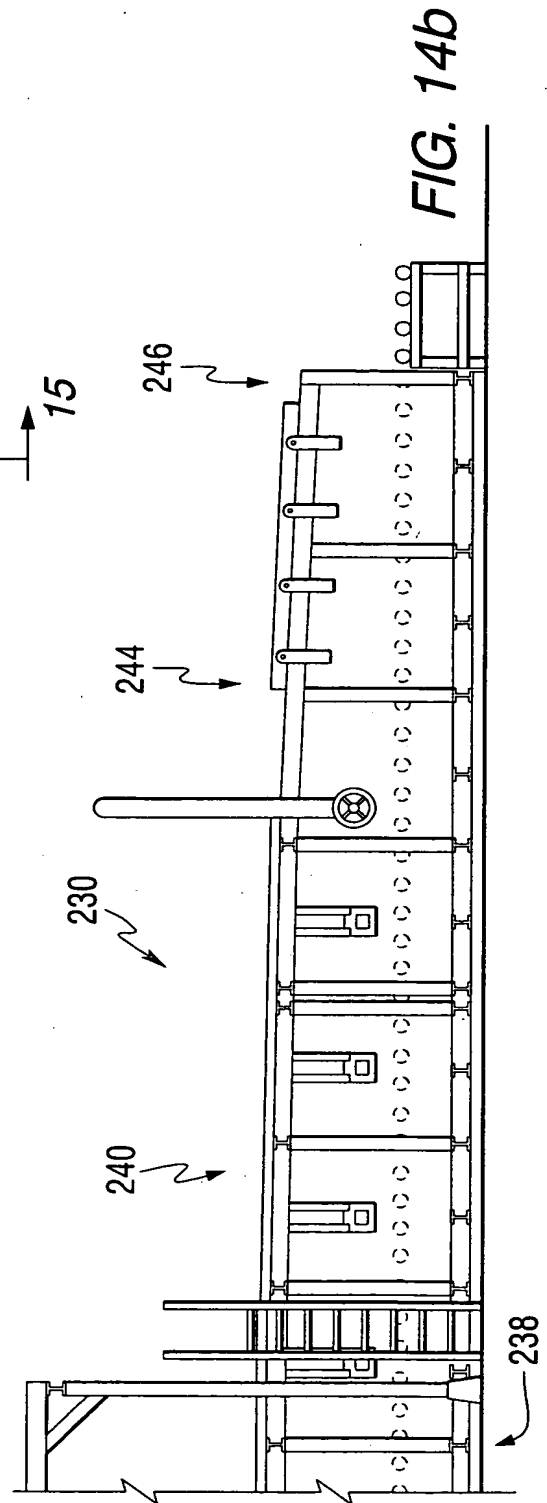
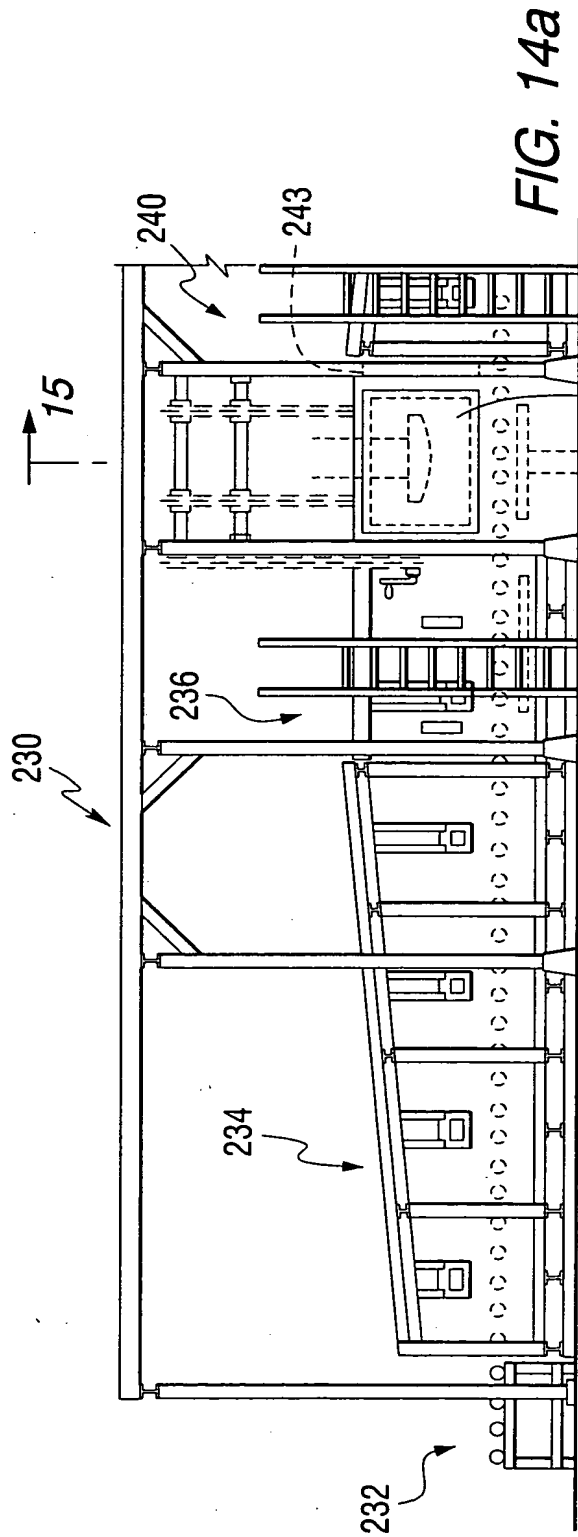
FIG. 13

APPARATUS HAVING VACUUM APPLYING FACILITIES AND METHOD
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[illegible]

FIG. 15

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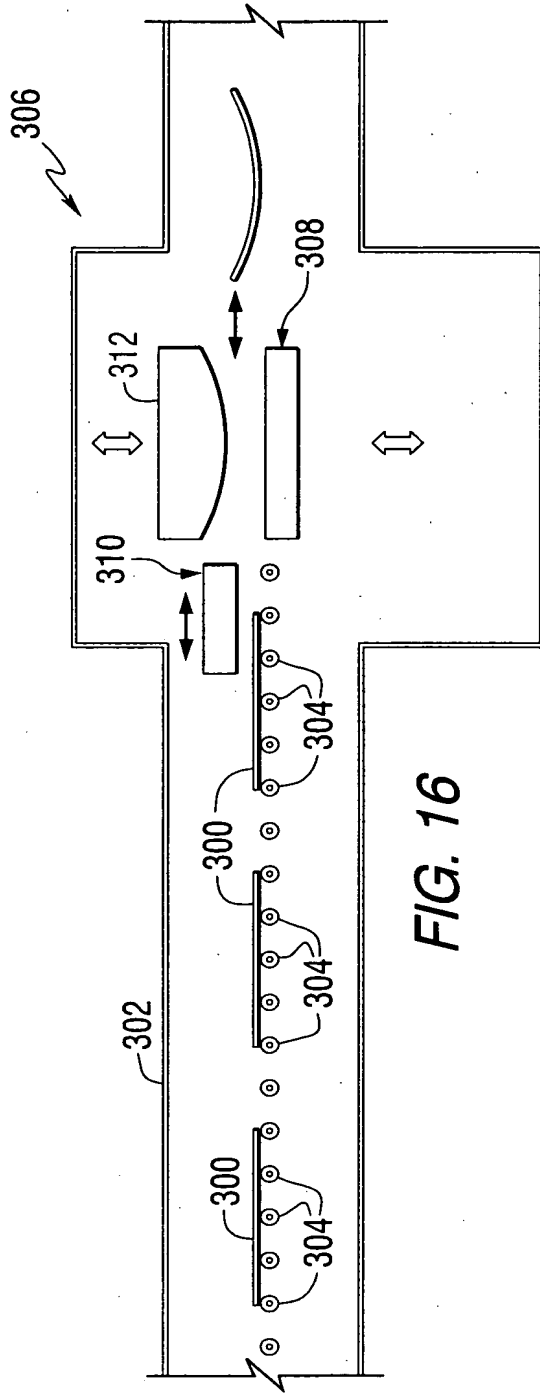


FIG. 16

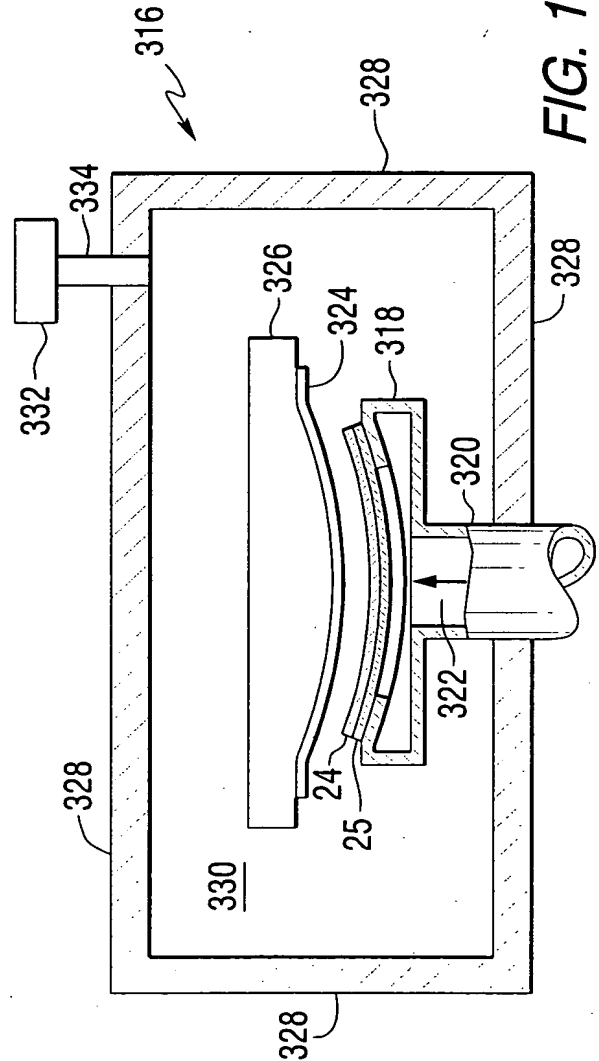


FIG. 17